

## data sheet 85210



<b>Description</b>	Twist drills
<b>Cutting direction</b>	right hand
<b>Tool material</b>	HSS
<b>Surface finish</b>	steam tempered
<b>Coolant</b>	without
<b>Type</b>	N
<b>Standard</b>	DIN 8376
<b>on shank</b>	DZ
<b>product line</b>	standard
<b>Point angle</b>	118°

	nominal Ø [mm]	Shank Ø [mm]	D-Stufe1 [mm]	Total length [mm]	Flute length [mm]	shank length [mm]	LG-Stufe1 [mm]	No. of slots
6	6	3,4	93	57	36	9	2	
8	8	4,5	117	75	42	11	2	
10	10	5,5	133	87	46	13	2	
11	11	6,6	142	94	48	15	2	
15	15	9	169	114	55	19	2	
18	18	11	191	130	61	23	2	

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